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(56) Documents Cited

GB 1418492 A

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(54) Surface traversing vehicle supported on bristles

(57) A vehicle for traversing a surface, for example for carrying out an inspection, survey or maintenance operation upon that surface, comprises two or more bodies (10, 11) interconnected by means (12) to move the bodies towards and away from each other, each of the bodies being supported upon a multiplicity of resilient bristles (15) extending from it. By relative movement of the bodies, the vehicle is able to traverse the surface, which may be flat or curved, for example the internal or external surface of a tubular conduit such as a tunnel, shaft or pipe.

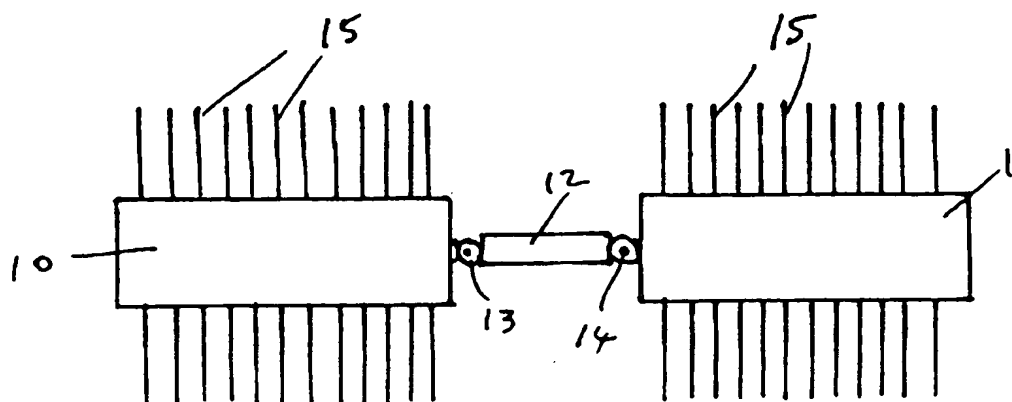


Fig 1.

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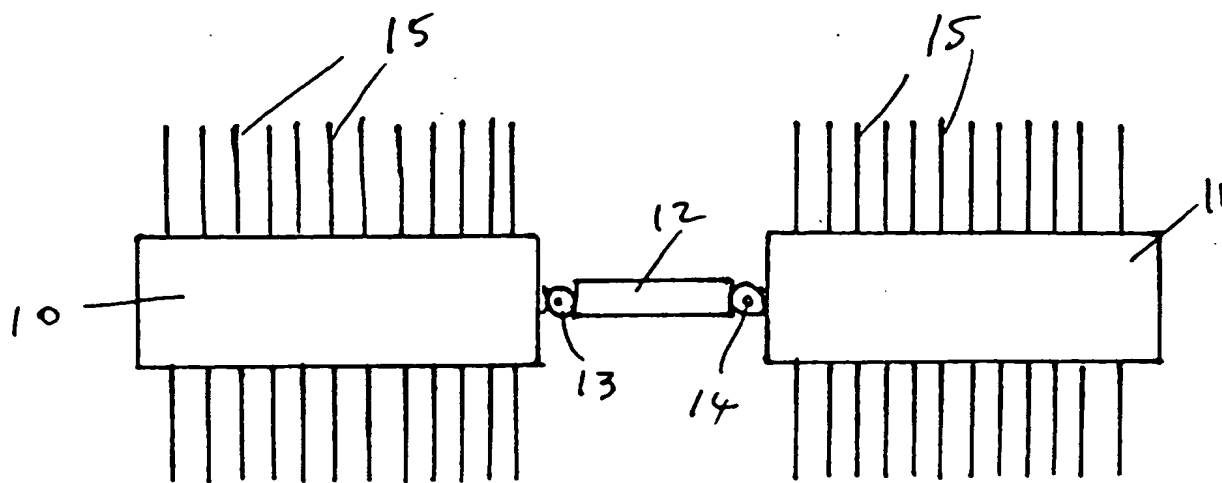


Fig. 1.

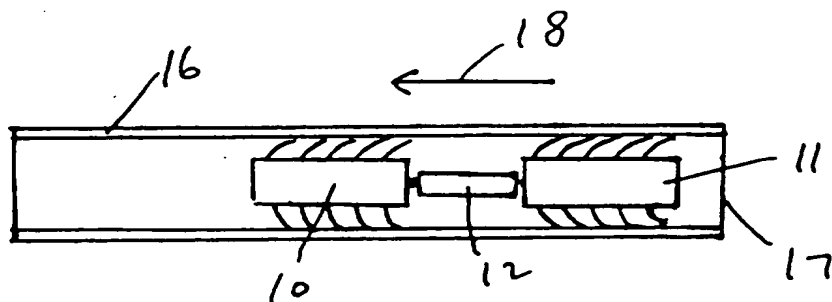


Fig. 2.

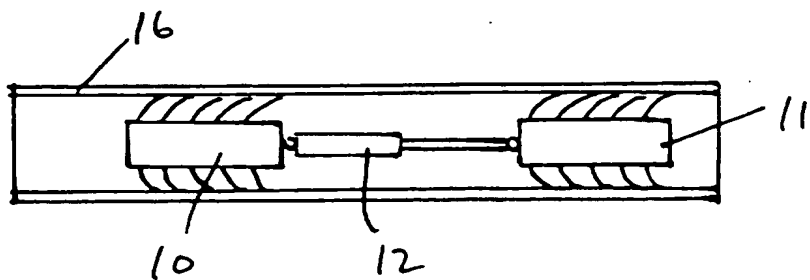


Fig. 3.

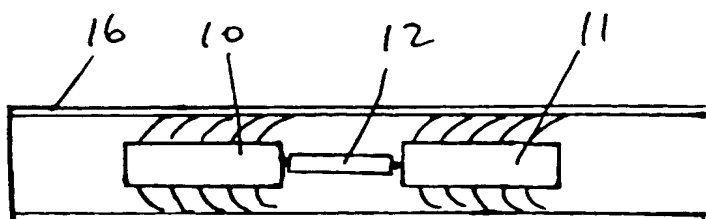


Fig. 4.

Surface traversing vehicle

The invention is a vehicle for traversing a surface such as for carrying out an inspection, survey or maintenance operation upon that surface. For  
5 example, vehicles of this type may be used to traverse a flat surface, or a space between two such surfaces, or to traverse internally or externally the length of a generally tubular conduit such as a pipe, shaft, tunnel, drain, chimney or the like, in a horizontal,  
10 vertical or intermediate direction.

Vehicles and similar tools for use in carrying out operations such as inspection and maintenance of the interior of tubular conduits are known and used. Many such vehicles can be used only in conduits which  
15 are horizontal or do not depart greatly from the horizontal; many of these rely upon the conduit being more-or-less uniform in cross-section throughout its length.

If a vehicle is to traverse the length of a  
20 generally vertical or steeply-inclined surface, then

the vehicle must be able to grip the face of the surface sufficiently well to support itself, and any equipment which it is required to carry or move, against the effects of gravity, friction and any other resistance. Thus vertically-traversing vehicles are more difficult to devise and such vehicles as are available for this purpose are usually suitable for use only in tubular conduits of uniform cross-section and having diameters of a specific value or lying within a narrowly-defined range.

Few, if any, prior vehicles are suitable for carrying out exploratory or other operations other than over the interior surfaces of such uniform tubular conduits. Such vehicles are not able satisfactorily to carry out such operations even in tubular conduits of varying cross-sectional size or shape, whether or not those conduits are generally horizontal. They are also usually unsuitable for use when the inner surface of a tubular conduit has irregularities such as hollows or localised projections.

Against this background, it is an object of the present invention to provide a surface traversing vehicle which is suitable for use upon a wide variety of smooth and/or irregular surfaces, including those

of a wide range of generally tubular conduits of uniform or irregular cross-sectional size and/or shape and also generally planar surfaces of uniform or irregular shape, any of which surfaces may be horizontal, vertical or intermediate these directions.

The surface traversing vehicle according to the present invention comprises two bodies interconnected by means to move the bodies towards and away from each other, each said body being supported upon a multiplicity of resilient bristles extending from it. It has unexpectedly been found that alternate moving of the bodies towards and away from each other causes the vehicle to move in successive steps along a generally linear path over the surface upon which the vehicle is supported. For example, when the vehicle is placed within a tubular conduit having an average inside diameter a little less than the maximum overall dimension of the bristles measured in that diametrical direction, the vehicle traverses the length of the conduit in this way.

Subject to the foregoing features, the particular detailed form of the surface traversing vehicle according to the present invention will depend upon the general nature of the surface to be traversed. For example, the shape of the bristle-carrying bodies

may be generally flat when the vehicle is to be used to traverse a generally planar surface or when it is to traverse a space between two adjacent generally planar, generally parallel surfaces. For use upon or within tubular conduits they may be elongate in the direction of the length of the vehicle or relatively short in that direction and are preferably rotationally symmetrical about that direction. Thus, for example, they may be generally cylindrical in shape. However, they may also be non-symmetrical or irregular in shape, in order to correspond to the cross-sectional shape of the conduit upon or within which they are intended to be used.

The bristles extending from these bodies are resilient and are directed generally towards the surface which is to be traversed. For example, if that surface is a single generally flat surface, then the bristles may extend generally parallel to each other in a single direction away from each of the bodies. If the surface is one of a pair of such surfaces, then the bristles will normally extend in two opposite directions. When the vehicle is intended for use within a generally tubular conduit, the bristles are directed outwardly from the bodies. However, the bodies may alternatively be of generally

annular cross-section, with the bristles directed inwardly, for use to traverse the outside of a chimney, post, cable or the like.

5       The bristles upon which the bodies are supported may extend, when in an unstressed state, in a direction which is generally perpendicular to the surface of the body, for example radially outwardly or inwardly in the case of a generally cylindrical (including annular) body.       Alternatively, the  
10       bristles may be slightly inclined to that direction. They may all be mounted in mutual parallel or they may be off-set from parallel, for example in pairs of mutually inclined bristles.

15       When the vehicle according to the present invention is in use, it is necessary for the bristles to be diverted to a greater or lesser extent from their unstressed orientation.       The required resiliency of the bristles enables them to return, or to tend to return, to that unstressed orientation and  
20       then, if the vehicle is to be reversed, to be diverted beyond that orientation into a new inclination in an opposite direction.       The bristles may be natural bristles or may be of any other material having the desired resiliency, for example a synthetic polymeric  
25       material or a metal. The material ideally displays a

relatively high stiffness coupled with a high rate of elasticity. When the vehicle is used to carry a relatively light load, for example a camera to inspect the surface in question, then synthetic polymeric material bristles, for example of nylon, are suitable. When better traction is required, for example when the vehicle is to tow behind it a relatively heavy load, then metal bristles, for example of steel, are preferred. Mixtures of bristles of different materials and/or of different lengths may also be used.

If, having performed the desired function, the vehicle is required to move in the reverse direction, for example to enable it to be retrieved or because it has encountered an obstruction, it is necessary for the inclination of the bristles to be reversed. This result may be achieved in any of a number of different ways. Since movement of the vehicle over a surface requires one of the bodies to remain stationary while the other moves towards or away from it, the main requirement is to reverse the inclination of the bristles on a first body, preferably that one which is rearmost during the initial forward movement of the vehicle. The vehicle may therefore be constructed with, for example, shorter bristles on the first unit, to enable more



ready reversal of the bristles.

As another approach to aiding reversal of the vehicle, one or more of the bodies may be constructed with retractable bristles and/or a mechanism may be provided specifically for the purpose of reversing the inclination of the bristles. As a further alternative, the vehicle may be reversed simply by pulling the whole vehicle, or just the rearmost body, backwards by a distance sufficient to cause the bristles to move to the oppositely-inclined position. This may be achieved by pulling manually upon a line attached to the vehicle, or by, say, operating a pneumatic or hydraulic cylinder included in such a line.

When, as is most operating situations, the vehicle is required to change from forward motion to rearward motion within a limited space, for example within a tubular conduit, the movement of the bristles within that space may be aided by providing means to rotate one or more of the bodies about its axis.

In one form of the present invention, the vehicle is required to traverse a single flat surface. To that end, the vehicle may be retained in contact with that surface simply by gravity. However one preferred alternative, which may then allow the

vehicle to traverse an inclined or even a vertical surface, is to provide means whereby to retain the vehicle against the surface magnetically, for example using a permanent magnet or electromagnetically.

5           The means for moving the bristle-carrying bodies towards and away from each other may take any desired form, being chosen to reflect various factors including the circumstances and/or conditions in which the vehicle is to be used. For example the means may  
10 be electrically-powered by a direct electrical line or by a battery, preferably a rechargeable battery. In one preferred form of the invention, the means is a pneumatic or hydraulic cylinder, by means of which the bodies may be moved apart when operating fluid is  
15 supplied to the cylinder and moved towards each other when the fluid flow is reversed.

          The linking together of the bristle-carrying bodies may be rigid or relatively so, especially when the vehicle comprises only two such bodies. However,  
20 in general it is preferred that the bodies be flexibly interconnected, in particular to enable the vehicle to traverse non-linear, for example curved or angled, conduits.

          While the bodies are supported upon the bristles  
25 which extend from them, some of the weight of the vehicle may be carried by one or more wheels, for

example in pairs, located upon the bodies themselves and/or upon the links, for example pneumatic cylinders, disposed between adjacent bodies.. Such wheels also may provide stability to the linear movement of the vehicle, which might otherwise jack-knife in some circumstances.

The vehicle may comprise only two bristle-carrying bodies or may comprise three or more such bodies. In the latter case, it is preferred that the mutual approaching and moving apart of adjacent bodies be phased so as to lead to a sequence of such movements along the length of the vehicle, thereby smoothing out the progression of the vehicle along the conduit. However in one alternative arrangement, the bodies may be coupled together in pairs, the two bodies in each pair being coupled at a fixed distance apart, to enable the effective length of each body to be increased.

The operation of a vehicle according to the invention comprising three or more of the bristle-carrying bodies, by bringing about the relative movement of adjacent bodies in a pre-determined sequence, may be effected automatically by means of a suitable controller, which may be located upon the vehicle or remote from it; in the latter case, an electrical link from the remote location to the

vehicle may be by means of a direct electrical line -  
or a radio link may be provided for the purpose.

When the vehicle is designed to be operated  
pneumatically, an air line may be provided from a  
5 remote source of compressed air to the pneumatic  
cylinders. That line may be combined with an  
electrical line, in the form of an umbilical linking  
the remote control position to the vehicle. The  
umbilical may in turn be dragged behind the vehicle by  
10 means of a similar towing vehicle specifically  
provided for that purpose. As the vehicle proper  
moves further from the control position, supplementary  
such umbilical tugs may be added. Sensors in the  
line may monitor tension in the umbilical and in turn  
15 prompt an umbilical tug to respond by accelerating  
or decelerating briefly.

The vehicle according to the invention may be  
used for a wide range of purposes in a wide number of  
situations. It will most usually carry or convey a  
20 tool to apply some treatment to the interior surface  
of a tubular conduit, for example to clear debris or  
growth therefrom, or some form of monitoring device or  
instrument, for example to survey or explore the shape  
or condition of such a conduit. Thus it may be used  
25 in mine shafts, in chimneys, in tunnels and in pipes

conveying utility services such as water, electrical and gas pipelines, telecommunication lines and sewers. In other forms, it may be used to traverse the space between parallel surfaces, for example between the  
5 hulls of a twin-hulled tanker or other sea-going vessel, or to survey or treat a single planar surface.

The vehicle is particularly suitable for use in hazardous environments, for example where there may be a risk of fire and/or explosion, because it does not  
10 require to have any electrical or electronic components.

The invention is further described and illustrated with reference to the accompanying drawings, which illustrate, by way of example only,  
15 one simple embodiment of the vehicle according to the present invention and wherein:

Fig. 1 is an elevation of the vehicle; and

20 Figs. 2 to 4 show, to a smaller scale, three successive positions of the vehicle in use within a pipe.

The illustrated vehicle comprises two short generally cylindrical bodies 10, 11, linked together by a pneumatic cylinder 12, to which the two bodies  
25 are pivotally coupled at 13 and 14 respectively.

Each of the bodies has a substantial number of resilient bristles 15 extending radially outwardly from around its curved surface.

5 Figs. 2 to 4 show how the vehicle is able to progress, from right to left as illustrated, along a pipe 16, only a short part of the length of which is illustrated. The vehicle is introduced to the pipe at its right-hand end 17 and, since the inside diameter of the pipe 16 is somewhat less than the  
10 maximum overall lateral diameter of the vehicle between the ends of the bristles 15, the bristles adopt a position in which they are curved and inclined towards the right, at an average angle of the order of between 15 and 45 degrees.

15 In order to advance the vehicle along the pipe in the direction of the arrow 18, air is introduced into the cylinder 12 and the bodies 10, 11 are thereby urged apart. The orientation of the bristles on the body 11 resists rearward movement of that body and the  
20 body 10 is therefore thrust forwards, the rearwardly-directed bristles thereon offering less resistance to that motion, so that the bodies adopt the positions shown in Fig. 3. Upon subsequent evacuation of the cylinder 12 (Fig. 4), the body 11 is drawn forwards  
25 towards the body 10 until the cylinder is fully

retracted as shown. As will readily be understood, alternate extension and retraction of the cylinder thus causes the vehicle to advance, progressively and stepwise, through the pipe 16 in the direction of the arrow 18.

In experimental use, the illustrated vehicle has been shown to be able to advance vertically, horizontally and at intermediate inclinations along a tubular conduit and to take with it loads substantially greater than its own weight.

CLAIMS

1. A surface traversing vehicle comprising two bodies interconnected by means to move the bodies towards and away from each other, each said body being supported  
5 upon a multiplicity of resilient bristles extending from it.

2. A surface traversing vehicle as claimed in Claim 1, wherein each body is generally flat.

3. A surface traversing vehicle as claimed in Claim 2,  
10 wherein the bristles extend from a single flat face of each body.

4. A surface traversing vehicle as claimed in Claim 3, having means to retain the vehicle against a surface magnetically.

15 5. A surface traversing vehicle as claimed in Claim 2, wherein the bristles extend in opposite directions from opposite flat faces of each body.

6. A surface traversing vehicle as claimed in Claim 1, wherein each body is rotationally symmetrical about the  
20 length of the vehicle.

7. A surface traversing vehicle as claimed in Claim 6,



wherein each body is generally cylindrical and the bristles extend outwardly from the bodies.

8. A surface traversing vehicle as claimed in Claim 6, wherein each body is of generally annular cross-section  
5 and the bristles extend inwardly from the bodies.

9. A surface traversing vehicle as claimed in any of the preceding claims, wherein the bristles extend generally perpendicular to the surface of the body, or slightly inclined to that direction.

10 10. A surface traversing vehicle as claimed in any of the preceding claims, wherein the bristles are mounted off-set from mutual parallel.

11. A surface traversing vehicle as claimed in any of the preceding claims, wherein the bristles are natural  
15 bristles or of a synthetic polymeric material or a metal.

12. A surface traversing vehicle as claimed in Claim 11, wherein the bristles are of nylon or steel.

13. A surface traversing vehicle as claimed in any of  
20 the preceding claims, wherein the bristles are of different materials and/or of different lengths.

14. A surface traversing vehicle as claimed in any of the preceding claims, having retractable bristles and/or a mechanism for reversing the inclination of the bristles.

5 15. A surface traversing vehicle as claimed in any of Claims 1 to 13, having a line which includes a pneumatic or hydraulic cylinder to enable movement of the vehicle to be reversed.

10 16. A surface traversing vehicle as claimed in any of the preceding claims, having means to rotate one or more of the bodies about its axis.

15 17. A surface traversing vehicle as claimed in any of the preceding claims, wherein the means to move the bodies towards and away from each other is electrically powered.

18. A surface traversing vehicle as claimed in any of Claims 1 to 16, wherein the means to move the bodies towards and away from each other is a pneumatic or hydraulic cylinder.

20 19. A surface traversing vehicle as claimed in any of the preceding claims, wherein the bodies are flexibly interconnected.

20. A surface traversing vehicle as claimed in any of the preceding claims, having one or more wheels located upon the bodies and/or upon the links between adjacent bodies.

5 21. A surface traversing vehicle as claimed in any of the preceding claims, comprising more than two said bodies, coupled together in pairs at a fixed distance apart.

10 22. A surface traversing vehicle as claimed in any of Claims 1 to 20, comprising three or more said bodies, each interconnected for movement towards and away from the adjacent body or bodies.

15 23. A surface traversing vehicle as claimed in Claim 22, wherein relative movement of adjacent bodies is effected automatically by means of a controller.

24. A surface traversing vehicle as claimed in any of the preceding claims, having an umbilical linking the vehicle to a remote control position.

20 25. A surface traversing vehicle as claimed in Claim 24, further having a similar vehicle for towing the umbilical.

26. A surface traversing vehicle as claimed in Claim 25, having one or more sensors to monitor tension in the umbilical.

27. A surface traversing vehicle substantially as  
5 hereinbefore described with reference to, and as  
illustrated in, the accompanying drawings.



Application No: GB 9619482.4  
Claims searched: 1 - 26

Examiner: T. S. Sutherland  
Date of search: 11 December 1996

**Patents Act 1977**  
**Search Report under Section 17**

**Databases searched:**

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:  
UK CI (Ed.O): B7H (HNF)  
Int CI (Ed.6): B62D 57/02; F16L 55/30, 55/34; G21C 17/017;  
Other: Online: WPI

**Documents considered to be relevant:**

Category	Identity of document and relevant passage	Relevant to claims
Y	GB 1418492 (NRDC)	1 - 4
Y	EP 0390352 A (EGGER)	1 - 3
Y	US 4537136 (DOUGLAS)	1 - 3
Y	DE 2405343 A (SCHNELL) See Fig. 2	1 - 4

X	Document indicating lack of novelty or inventive step	A	Document indicating technological background and/or state of the art.
Y	Document indicating lack of inventive step if combined with one or more other documents of same category	P	Document published on or after the declared priority date but before the filing date of this invention.
&	Member of the same patent family	I	Patent document published on or after, but with priority date earlier than, the filing date of this application.

